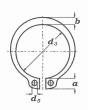
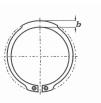
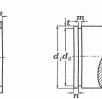
## PIERŚCIENIE DIN 471 AS - WZMOCNIONE

d <sub>1</sub>	O									7	Ç		D A N E							
	s	Δ	d3	Δ	a max.	b ≈	d <sub>5</sub> min.		d <sub>2</sub>	Δ	m min.	t	n	FN (kN)	FR (kN)	g	FRg (kN)	AN (mm²)	В	n <sub>det</sub> x100 rpm
12 15 15 16 16	1.50 1.50 1.50 1.50 1.50	-0.06	11.0 13.7 13.8 14.6 14.7	+0.10 -0.36	3.4 4.7 3.7 4.8 3.6	1.8 2.4 2.0 2.5 2.3	1.7 2.0 1.7 2.0 1.7	0.75 1.20 1.20 1.20 1.20	11.5 14.2 14.2 15.1 15.2	-0.11	1.60 1.60 1.60 1.60 1.60	0.25 0.40 0.40 0.45 0.40	0.7 1.2 1.3 1.2	1.53 3.20 3.20 3.64 3.26	11.3 15.5 15.5 16.7 16.7	1.0	4.5 4.5 4.5 4.5 4.5	9.2 18.3 18.3 21.9 19.6	2.25 2.25 2.25 2.25 2.25 2.25	75 57 50 44 48
17 18 19 20 20	1.50 1.50 1.50 1.75 1.75		15.7 16.3 17.5 18.3 18.4		3.8 3.9 4.0 5.5 4.1	2.3 2.4 2.5 3.0 2.6	1.7 2.0 2.0 2.5 2.0	1.24 1.54 1.45 2.31 2.25	16.0 16.8 17.8 18.8 18.9		1.60 1.60 1.60 1.85 1.85	0.50 0.60 0.60 0.60 0.55	1.5 1.8 1.6	4.32 5.50 5.78 6.05 5.60	18.0 26.6 26.6 36.3 36.3	1.0 1.5	4.5 5.8 5.9 8.2 8.2	25.9 33.0 34.7 36.6 33.8	2.25 1.56 1.56 2.12 2.12	46 43 28 36 32
22 22 23 24 25	1.75 1.75 1.75 1.75 2.00		20.5 20.3 21.3 22.0 23.0	20.3 21.3 22.0	4.3 5.9 6.6 4.3 5.6	3.1 3.2 3.2 3.2 3.4	2.0 2.0 2.4 2.0 3.0	2.30 2.40 2.60 2.70 3.40	21.0 20.8 21.8 22.7 23.7	20.8 21.8 22.7	1.85 1.85 1.85 1.85 2.15	0.50 0.60 0.60 0.65 0.65	1.5 1.8 1.9	5.60 6.70 7.04 7.95 8.30	36.0 36.0 35.2 34.2 45.0	1.5	8.1 8.1 8.1 7.6 10.3	33.8 40.6 42.2 47.7 49.7	2.12 2.12 2.12 2.12 2.78	29 29 27 29 25
25 26 27 28 28	2.00 2.00 2.00 2.00 2.00		23.6 24.7 25.9		4.4 6.6 5.6 6.5 5.9	3.4 3.3 3.4 3.5 3.5	2.0 2.5 3.0 2.5 3.0	3.35 3.65 3.85 3.90 3.90	24.4 25.5 26.6 26.4		2.15 2.15 2.15 2.15 2.15 2.15	0.65 0.80 0.75 0.70 0.80	1.9 2.4 2.3 2.1 2.4	8.30 10.70 10.30 10.00 10.40	45.0 44.0 45.5 57.0 57.0	1.5	10.3 10.0 10.6 13.4 13.4	49.7 63.0 62.0 60.0 68.4	2.78 2.73 2.78 1.78 1.78	25 27 25 22 22
29 29 30 30 32	2.00 2.00 2.00 2.00 2.00		26.9 27.9 27.6		5.7 5.7 6.3 5.1 6.3	3.8 3.8 4.1 3.7 4.1	2.0 2.0 3.0 2.0 3.0	4.30 4.30 5.00 4.50 5.40	27.6 27.6 28.6 28.3		2.15 2.15 2.15 2.50 2.15	0.70 0.70 0.70 0.85 0.85	2.1 2.5 2.4	10.40 10.40 10.70 12.90 13.80	56.5 56.5 57.0 57.0 55.5	1.5 2.0	13.3 13.3 13.6 13.6 10.0	62.2 62.2 64.4 77.8 83.0	1.78 1.78 1.78 1.78 1.78	22 22 21 20 18
33 34 34 35 35	2.00 2.50 2.50 2.50 2.50		30.5 31.3 31.3 32.0 +0.25 32.2 -0.50	6.7 5.4 6.3 5.5 6.3	4.0 4.2 4.2 4.1 4.2	2.5 3.0 3.0 3.0 3.0	5.20 6.80 6.90 7.00 7.10	31.3 32.1 32.1 32.8 33.0		2.15 2.65 2.65 2.65 2.65	0.85 0.95 0.95 1.10 1.00	2.5 2.8 3.3 3.0	14.30 16.40 16.40 19.50 17.80	56.0 87.0 87.0 86.0 86.0	2.0	10.1 15.6 15.6 15.4 15.4	86.0 99.0 99.0 117.0 107.0	1.78 2.78 2.78 2.78 2.78 2.78	18 18 18 17	
36 38 40 42 44	2.50 2.50 2.50 2.50 2.50 2.50		33.0 35.0 36.5 38.5 40.5	+0.39 -0.90	5.5 5.7 6.3 6.5 6.5	4.2 4.5 4.4 4.5 4.5	3.0 2.5 2.5 2.5 2.5	7.50 8.00 8.20 9.60 10.40	33.8 35.8 37.5 39.5 41.5	-0.25	2.65 2.65 2.65 2.65 2.65	1.10 1.10 1.25 1.25 1.25	3.3 3.8	20.10 21.20 25.30 26.70 27.90	101.5 101.0 104.0 102.0 101.0	2.0	18.3 18.6 19.3 19.2 19.1	121.0 127.0 152.0 160.0 168.0	2.04 2.04 2.04 2.04 2.04	16 15 14 13 12











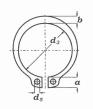


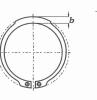
ul. Władysława Łokietka 167B/a, 31-263 Kraków, tel./fax: 012 415 15 01 kom. 601 53 33 66, 504 25 99 11, e-mail: industrial@segery.com.pl www.segery.eu

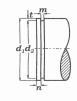
## PIERŚCIENIE DIN 471 AS - WZMOCNIONE

										7										
d <sub>1</sub>	s	Δ	d <sub>3</sub>	Δ	a max.	b ≈	d <sub>5</sub> min.		d <sub>2</sub>	Δ	m min.	t	n	FN (kN)	FR (kN)	g	FRg (kN)	AN (mm²)	В	n <sub>det</sub> x100 rpr
45 48 50 52 55	2.50 2.50 3.00 3.00 3.00	-0.07 -0.08	41.5 44.5 45.8 47.8 50.8	+0.39 -0.90	6.7 6.9 6.9 7.0 7.2	4.7 5.0 5.1 5.2 5.4	2.5 2.5 2.5 2.5 2.5 2.5	10.80 12.20 14.80 15.40 17.00	42.5 45.5 47.0 49.0 52.0	-0.25	2.65 2.65 3.15 3.15 3.15	1.25 1.25 1.50 1.50 1.50	3.8 4.5	28.60 30.70 38.20 39.70 42.00	100.0 101.0 165.0 165.0 161.0	2.0	19.1 19.5 32.4 26.0 25.6	172.0 184.0 229.0 238.0 252.0	2.04 2.04 2.25 2.25 2.25	11 10 11 10 9
58 60 65 70 75	3.00 3.00 4.00 4.00 4.00	-0.10	53.8 55.8 60.8 65.5 70.5	55.8 60.8 +0.46 65.5 -1.10	7.3 7.4 7.8 8.1 8.4	5.6 5.8 6.3 6.6 7.0	2.5 2.5 3.0 3.0 3.0	19.40 20.00 31.00 32.20 39.80	55.0 57.0 62.0 67.0 72.0	-0.30	3.15 3.15 4.15 4.15 4.15	1.50 1.50 1.50 1.50 1.50	4.5	44.30 46.00 49.80 53.80 57.60	160.0 156.0 346.0 343.0 333.0	2.5	26.0 25.4 58.0 59.0 58.0	266.0 276.0 299.0 323.0 346.0	2.25 2.25 2.56 2.56 2.56	8 8 7 7 6
80 85 90 95 100	4.00 4.00 4.00 4.00 4.00		74.5 79.5 84.5 89.5 94.5		8.6 8.7 8.8 9.4 9.6	7.4 7.8 8.2 8.6 9.0	3.0 3.5 3.5 3.5 3.5 3.5	42.40 47.00 55.60 61.20 72.00	76.5 81.5 86.5 91.5 96.5	-0.35	4.15 4.15 4.15 4.15 4.15	1.75 1.75 1.75 1.75 1.75	5.3	71.60 76.30 80.80 85.50 90.00	328.0 383.0 386.0 378.0 368.0	3.0 3.5 3.5	50.0 59.4 61.0 52.0 51.6	430.0 458.0 485.0 513.0 540.0	2.56 1.78 1.78 1.78 1.78	6 6 5 5 4
105 110 115 120 125	5.00 5.00 5.00 5.00 5.00		98.0 103.0 108.0 113.0 118.0	+0.54 -1.30	10.1 10.1 10.6 11.0 11.4	9.3 9.6 9.8 10.2 10.4	4.0 4.0 4.0 4.0 4.0	100.00 102.00 105.00 107.00 112.00	101.0 106.0 111.0 116.0 121.0	-0.54	5.15 5.15 5.15 5.15 5.15 5.15	2.00 2.00 2.00 2.00 2.00	6.0	107.00 113.00 118.00 123.00 128.00	734.0 712.0 663.0 661.0 642.0	3.5	106.0 105.0 102.0 101.0 88.0	646.0 678.0 709.0 741.0 772.0	1.56 1.56 1.56 1.56 1.56	5 4 4 4 3
130 135 140 145 150	5.00 5.00 5.00 5.00 5.00		123.0 128.0 133.0 138.0 142.0	128.0 133.0 38.0 42.0 146.0 151.0 155.5 160.5	11.6 11.8 12.0 12.2 13.0	10.7 11.0 11.2 11.5 11.8	4.0 4.0 4.0 4.0 4.0	125.00 130.00 137.00 143.00 150.00	126.0 131.0 136.0 141.0 145.0	-0.63	5.15 5.15 5.15 5.15 5.15 5.15	2.00 2.00 2.00 2.00 2.50	6.0 7.5	134.00 139.00 144.00 149.00 193.00	617.0 680.0 588.0 572.0 558.0	4.0	86.0 86.0 84.0 83.0 82.0	804.0 835.0 867.0 898.0 1158.0	1.56 1.56 1.56 1.56 1.56	3 3 3 3 2
155 160 165 170 175	5.00 5.00 5.00 5.00 5.00		146.0 +0		13.0 13.3 14.2 14.2 14.2	12.0 12.2 12.5 12.9 12.9	4.0 4.0 4.0 4.0 4.0	169.00 187.00 200.00 213.00 225.00	150.0 155.0 160.0 165.0 170.0		5.15 5.15 5.15 5.15 5.15	2.50 2.50 2.50 2.50 2.50 2.50	7.5	199.00 206.00 212.00 219.00 225.00	550.0 546.0 538.0 546.0 530.0	4.0 5.0	81.0 81.0 64.0 65.0 64.0	1198.0 1237.0 1275.0 1315.0 1353.0	1.56 1.56 1.56 1.56 1.56	3 3 3 2 2
180 185 190 195 200	5.00 5.00 5.00 5.00 5.00		170.5 175.5 180.5 185.5 190.5	+0.72 -1.70	14.2 14.2 14.2 14.2 14.2	13.5 13.5 14.0 14.0 14.0	4.0 4.0 4.0 4.0 4.0	238.00 250.00 263.00 275.00 288.00	175.0 180.0 185.0 190.0 195.0	-0.72	5.15 5.15 5.15 5.15 5.15	2.50 2.50 2.50 2.50 2.50 2.50	7.5	232.00 238.00 245.00 251.00 258.00	538.0 525.0 521.0 507.0 498.0	5.0	64.0 63.0 63.0 61.0 59.0	1393.0 1492.0 1471.0 1511.0 1550.0	1.56 1.56 1.56 1.56 1.56	2 2 2 2 2 2













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